

## **Technical Details**

## Date 07/2024

Property	Units	Value	
Physical		3mm	
Aluminium Thickness	mm	0.3	
Weight	g/m <sup>2</sup>	3.8	
Face Finish		Traffic Grey/ Milled/ Black/ White	
Core Composition	100% Recycled, washe	100% Recycled, washed & filtered post-consumer LL/LDPE, < 20%	
Panel Thickness Tolerance	mm	+/- 0.2	
Sheet Flatness Tolerance	0 – $\leq$ 2mm across any measured point of the panel perimeter from a flat surface		
Aluminium Thickness Tolerance		Complies to EN 485-3	
Core Density	Kg/cm <sup>3</sup>	0.94 (+/- 0.03)	
Width Tolerance	mm	0 - +2	
Length Tolerance	mm	0 - +3	
Diagonal Tolerance	mm	0 - +4	
Mechanical			
Rigidity	kNcm²/m	753	
Surface Pencil Hardness		> HB	
Paint Thickness (Painted Coils Only)	micron	17 +/- 2	
Toughness of Coating		ЗT	
Peel Strength	N/mm	> 3	
Tensile Strength of Aluminium Layers	MPa	170	
Modulus of Elasticity	N/mm <sup>2</sup>	70'000	
Gloss Level Tolerance		+/- 5%	
Thermal			
Temperature Resistance	°C	-20 to +80	
Thermal Expansion	mm/m°C	0.024	
Thermal Resistance	m² K/W	0.0057	
Fire Classification*			
Standard Class			
C-s2-d0 EN13501-1	Did you know:	Did you know:	
*PE finishes, not Brushed or Mirror	Recycling: All products from the Alupanel range can be		

Warranty:

Providing that Alupanel Traffic Permanent is used to produce signs in accordance with the appropriate specifications, it has the benefit of a 12-year guarantee. **Recycling:** All products from the Alupanel range can be recycled after use- ask your sales rep about our Closed Loop Recycling Scheme

*Temporary road signs?* We also have a temporary version of the Alupanel Traffic for shorter term application. Ask us for more information.







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